



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

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MECHANICAL

Valid To: May 31, 2019

Certificate Number: 2591.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests on adhesives.

Test

Test Method(s)

Brookfield Viscosity

Henkel STM 10;
ASTM D1084 (Method H)

Shear Strength of Adhesives Using Lap-Shear Specimens

Henkel STM 700¹

Shear Strength of Adhesives Using Pin and Collar Specimens

Henkel STM 701; ASTM D4562

Fixture Time of Adhesives Using Lap-Shear Specimens

Henkel STM 702

Tack-Free Time of Non-Silicone and Non-Polyurethane Products
using Talc

Henkel STM 705

Torque Strength of UV/Visible Light Curing Adhesive Joints
(Hexagonal Button-To-Glass Specimens)

Henkel STM 706; ASTM D3658

Durometer Hardness Test – Shore Hardness (A, OO, D)

Henkel STM 707; ASTM D2240

Determination of Peel Strength for Bonded Assemblies
(T-Peel Test)

Henkel STM 710²

¹ Based on modified ASTM D1002-05 and ASTM D3163. Please note that the lab is not accredited for ASTM D1002-05 or ASTM D3163.

² Based on modified ASTM D1876. Please note that the lab is not accredited for ASTM D1876.

<u>Test</u>	<u>Test Method(s)</u>
Fixture Time of Cyanoacrylate Adhesives on Fiber Substrates	Henkel STM 711
Fixture Time of UV/Visible Light Curing Adhesives Using Glass Microscope Slides	Henkel STM 714
Determination of Extrusion Rate	Henkel STM 723
Determination of Shear Strength of Adhesives Using Block Specimens	Henkel STM 726; ASTM D4501
Determination of Fixture Time of Adhesives on Nut and Bolt Specimens	Henkel STM 734
Determination of Peel Strength for Flexible-To-Rigid Bonded Assemblies (180° Peel Test)	Henkel STM 748
Torque Strength of Adhesives Using Threaded Fasteners	Henkel STM 754; ASTM D5649
Tack-Free Time of Non-Silicone and Non-Polyurethane Products Using Silicon Carbide	Henkel STM 786
Hot Melt Softening Point	Henkel STM 7501; ASTM E28
Salt Spray (Fog) Apparatus	ASTM B117

INACTIVE



Accredited Laboratory

A2LA has accredited

HENKEL CAPITAL S.A. DE C.V.

Ecatepec, Edo. De Mexico, México

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 *General requirements for the competence of testing and calibration laboratories*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO/ILAC-IAF Communiqué dated 8 January 2009).



Presented this 1st day of November 2017.

President and CEO
For the Accreditation Council
Certificate Number 2591.01
Valid to May 31, 2019

For the tests to which this accreditation applies, please refer to the laboratory's Mechanical Scope of Accreditation.