

#### SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

#### LANDAU GAGE INC. 2950 Kew Drive Windsor, Ontario, CANADA N8T 3G7 Pauline Matthew Phone: 519 944 6363

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#### **CALIBRATION**

Valid To: May 31, 2026 Certificate Number: 3584.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations<sup>1, 4</sup>:

#### I. Dimensional

Parameter/Equipment	Range	CMC <sup>2, 3</sup> (±)	Comments
Cylindrical Rings, Disks, Plugs, Pins –			
Inside Diameter	Up to 300 mm	$(0.44 + 0.009D) \mu m$	Pratt & Whitney Labmaster <sup>TM</sup> , master rings & step gage assembly standard
Outside Diameter	Up to 320 mm	$(0.16 + 0.007D) \mu m$	Pratt & Whitney Labmaster™ & gauge blocks
Gage Blocks –			
Length	Up to 100 mm	$(0.16 + 0.006L) \mu m$	Pratt & Whitney Labmaster™ & gauge blocks
Length Standards –			
Length	Up to 320 mm	$(0.16 + 0.007L) \mu m$	Pratt & Whitney Labmaster™ & step gage assembly

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Parameter/Equipment	Range	CMC <sup>2, 3</sup> (±)	Comments
Step Gages, Step Disks, Step Blocks, Bar Masters, Snap Gages, Flush Pins	Up to 600 mm	$(5.1 + 0.005L) \mu m$	Height masters & surface plate
Precision Balls –			
Diameter	Up to 50 mm	$(0.15 + 0.006D) \mu m$	Pratt & Whitney Labmaster™ & gauge blocks
Threaded Plug Gages –			
Major Diameter	Up to 50 mm	$(0.15 + 0.006D) \mu m$	P&W Labmaster™ & gauge blocks
Simple Pitch Diameter	Up to 50 mm	(1.4 + 0.015 <i>D</i> ) μm	3 wire method using P&W Labmaster <sup>TM</sup> , gauge blocks & master wires

<sup>&</sup>lt;sup>1</sup> This laboratory offers commercial calibration service.



<sup>&</sup>lt;sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of k = 2. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

<sup>&</sup>lt;sup>3</sup> In the statement of CMC, L is the numerical value of the nominal length of the device measured in millimeters for metric reference equipment; D is the numerical value of the nominal diameter of the device measured in millimeters.

<sup>&</sup>lt;sup>4</sup> This scope meets A2LA's *P112 Flexible Scope Policy*.



# **Accredited Laboratory**

A2LA has accredited

## LANDAU GAGE INC.

Windsor, Ontario, CANADA

for technical competence in the field of

### Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017

General requirements for the competence of testing and calibration laboratories. This laboratory also meets R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system

(refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 1st day of April 2024.

Vice President, Accreditation Services For the Accreditation Council Certificate Number 3584.01 Valid to May 31, 2026

For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.